# **Egyptian Environmental Affairs Agency (EEAA)**

# **EPAP II Technical Studies**

**Part I Compliance Audit** 

August 2009

**Egyptian Pollution Abatement Project (EPAP II)** 

# Part I – Factory Information

# 1. Factory profile

Write 2-3 paragraphs describing the factory, its main product, design and actual capacity, the workforce, the operating shifts, hours/shift and days/year. Describe its location, surroundings and available area and refer to location map below. Identify main environmental problems and issues of concern.

#### Include plot plan (site plan):

Factory Details

The site plan should include the enterprise and the immediate surroundings. It is therefore not the purpose to show where the enterprise is situated on e.g. a map of Egypt, but rather to show where the enterprise is located in the local neighbourhood. The site plan must include:

- Site location in the area
- Inhabited areas in the vicinity of the enterprise

The plan should be using Google Earth images.

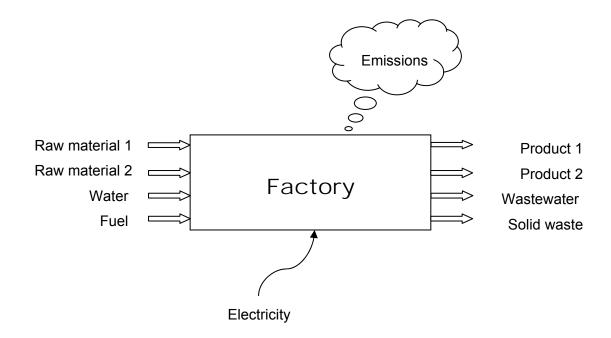
•
Factory name: Ownweship:
Address:
Governate:
Chairman
Factory manager:
Total manpower (permanent and temporary)
Industrial sector:
Working hours (no of shifts/d, hours/shift, daysly)
Design and actual production capacity:
Certifications attained (ISO 9000/14001, OHSAS 18000)
Industrial Site Area (m²):
Surrounding Area:
Year established:
Available licenses and permits:

Factory phone no: e-mail: Contact Person:	Fax: Web page: Position:	
Phone:	e-mail	
Plants at the Factory		
Service units		
Service units Water Treatment		
Water Treatment		

# 2. Inputs and outputs

Fill the table below and represent the inputs and outputs including emissions on the diagram below.

Raw materials		Current Consumption, t/y		
Utilities	Usage	Consumption, m3/y	Source	
Water	Domestic			
	Cooling			
	Process			
	Other			
	Туре	Consumption /y		
Fuel	Mazot (fuel oil),			
	t/y			
	Solar (diesel oil), t/y			
	Natural gas, m3/y			
	Source	Consumption		
Electricity	National Grid			
	Self generated			
Products		Actual Average Production, t/y		



## 3. Process description

#### Insert factory layout plan:

The factory layout plan should show the departments and processes within the enterprise itself. This includes the location of e.g.:

- Production facilities
- Administration facilities
- Stores for raw materials, auxiliary materials and products

If the lay-out plans do not fit into this report format (if they are larger than A4 sized pages), they should be supplied as appendixes.

<u>Describe all process</u> steps in detail, one step in each sub-section, to explain the operation and its environmental implications must include:

- What raw material conversion is taking place
- What is the connection to previous and following steps?
- What are the inputs and outputs from the step quantify if possible

#### Include process flow diagrams:

The process flow diagrams should identify all production steps. For each production step, all inputs (including raw materials, process chemicals, steam, water, energy, etc.), and outputs (products, by-products, solid-, liquid-, and gaseous emissions, noise, heat exposure, etc.) must be indicated.

All production steps within the enterprise must be included, and it may be necessary to include more than one process flow diagram if the enterprise is producing on separate production lines.

Photographs of enterprise and production processes may also be included in the report.

## 4. Emissions and compliance status

In this section the emissions and emission discharge points of the enterprise are described in detail as well as related compliance status. Two layout plans must be included: a sewerage network layout plan and a layout plan showing the enterprise emission points.

If the company already has a sewerage network layout plan it should be included in this section — or attached as appendix to this report. The sewerage layout plan should include indications of wastewater final discharge points. If the enterprise has a wastewater treatment plant, it should also be indicated on the sewerage layout map.

The enterprise layout plan should be presented again and include the following emission points: (ecomap)

- Stacks
- Uncontrolled (fugitive) air emission areas
- Discharge points of liquid effluents.
- Solid waste areas

#### 4.1 Air emissions

Control equipment for stack emissions should be described as well as their efficiency. Need for rehabilitation or replacement identified. Number of stacks, stack diameter and height.

Provide a description of the monitoring procedures. This may include:

- Description of monitoring points that are measured on a regular basis
- Description of the monitoring program
- Evaluation of monitoring processes
- Verification of measuring results
- Monitoring equipment and calibration
- Use of external consultants for monitoring
- Monitoring that needs improvement

Stack emissions for boilers, furnace and electrical generator and other processes -Combustion sources (limits given in table 5 of annex 6 of ER) and for non- combustion sources (limits given in table 2 of annex 6 of ER)

Parameter	Emission (Nm³/y)	Concentration (ppm or mg/m³)	Pollution load (tons/year)	Law limit (ppm or mg/m³)
CO				
CO <sub>2</sub>				
NO <sub>2</sub>				
SO <sub>2</sub>				
O <sub>2</sub> %				
Stack				
temperature				

Dust emissions: point source emissions limits given in Table 1 of annex 6, Law 4

Sources	Concentration (ppm or mg/m³)		Law limits (ppm or mg/m³)	
Sources	Tsp	PM10	Tsp	PM10

#### 4.2 Wastewater

In this section we are only interested in the end-of-pipe stream discharging to the receiving body. A brief description of the wastewater treatment plant should be included if existing. The following information should be included:

- Volumetric flow rate of WW
- Design capacity of WWTP
- Treatment operations
- Type of final receiving body (public sewer, canal, Nile, agricultural drain, sea...)

Provide a description of the monitoring procedures. This may include:

- Description of the monitoring program
- Evaluation of monitoring processes garb or composite sample
- Verification of measuring results
- Monitoring equipment and calibration
- Possible use of external consultants for monitoring

Fill the following table for discharged streams. If more than one final disposal point use different tables for each stream:

Indicators	Discharge(m³/year)	Concentration (ppm)	Pollution load (tons/year)	Law limits
рН				
BOD				
COD				
TSS				
Heavy metal				
Others				

#### 4.3 Solid and hazardous waste

Description	*Annual Quantity (ton)	Management and disposal

### 4.4 Workplace emissions

Pollution abatement measures such as ventilation should be described and their efficiency assessed. Provide a description of the monitoring procedures. This may include:

- Description of monitoring points that are measured on a regular basis
- Description of the monitoring program (adequacy of measured parameters to industrial sector)
- Evaluation of monitoring processes
- Verification of measuring results
- Monitoring equipment and calibration
- Possible use of external consultants for monitoring

Noise (Limits in Annex 7, Law 4, ER)						
Location	Aver	age level (db)	Law limits (db)			
Dust (Tsp, PM10) (Lim	its in Annex	ε 8 pre-table 1, Law 4	, ER)			
Location	Concentration (ppm, mg/m <sup>3</sup> )		Law limits			
Location	Tsp	PM10	Tsp	PM10		
Gases & vapors (Limits inTable 1 Annex 8, Law 4, ER)						
Location	Type Concentration(ppm or mg/m³)		Law limits (ppm or mg/m³)			

### 4.5 Environmental register

### 4.5.1 Status of Environmental Register

Does the enterprise maintain an environmental register? If yes, comment on the availability of required information and its quality.

#### 4.5.2 Status of Monitoring Plan

Comment on the adequacy of monitoring plan (parameters, frequency of monitoring, calibration ..)

### 4.6 Inspections

This section should include information on:

- How often is the enterprise inspected by environmental authorities
- Registered non-compliances related to environmental regulations
- Possible penalties and fines related to environmental issues
- Other communication regarding environmental issues with authorities
- Does the enterprise have a Compliance Action Plan (a plan to reach compliance with environmental legislation)? How is this plan implemented, and how is the implementation progressed?

# 4.7 Summary of non compliance issues

This section should present a summary of non-compliance issues as concluded from previous tables.

## 5. Benchmarks

Factory benchmarks are usually calculated per ton of main product and may include water consumption/t, fuel consumption/t, wastewater/t, BOD load/t, TSP load/t,...etc. Check IFC guidelines for benchmarks most relevant to sector at hand. If the sector is not available go to other sources.

Comment on how do benchmarks calculated for the factory compare with international benchmarks.